

Machining direction

Pivot point

Axis ζ

Center of holder

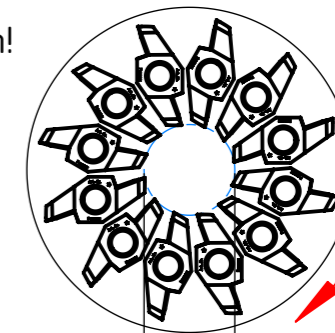
Swiveling center

Center of profile

Center of cutting insert

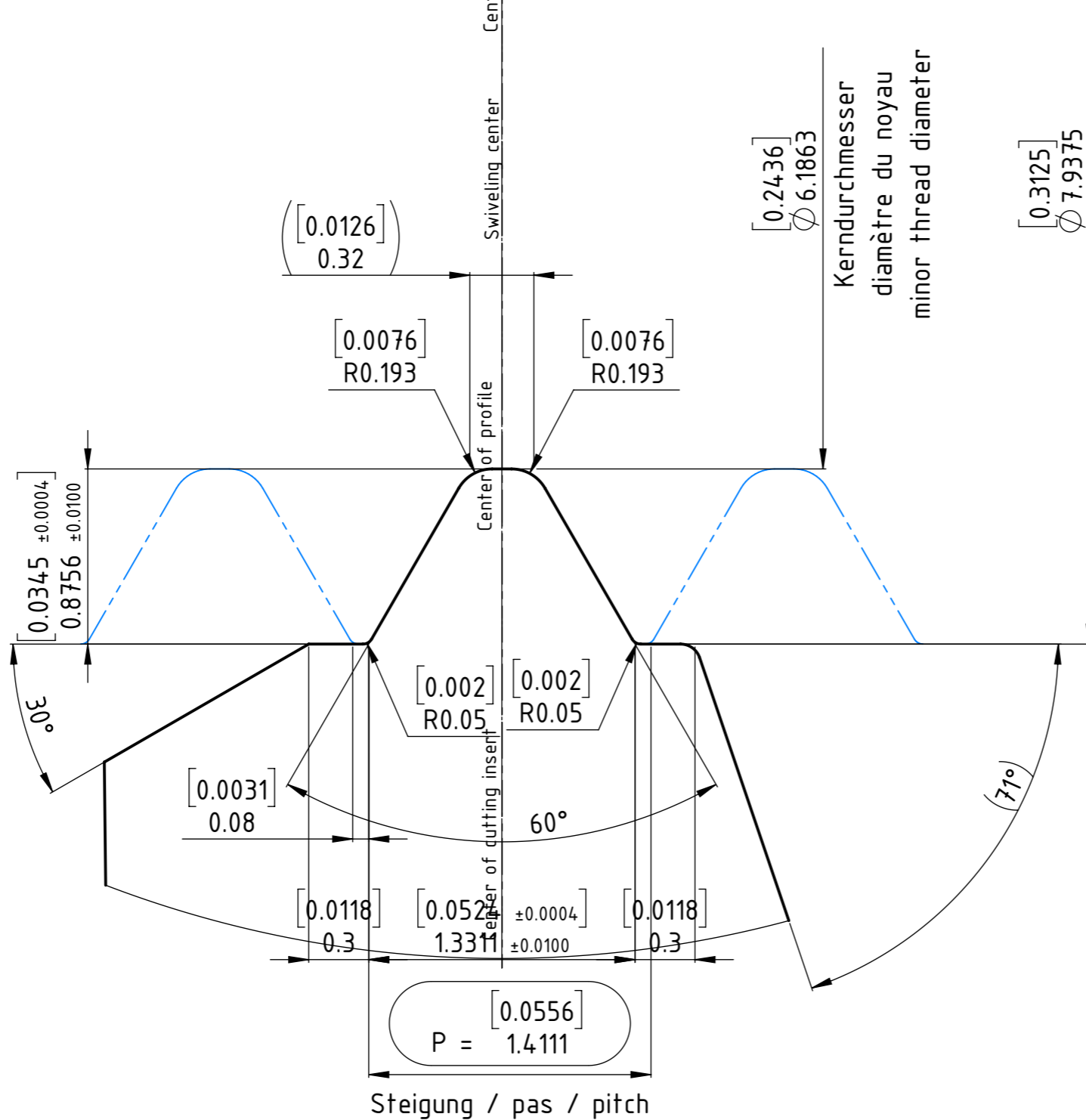
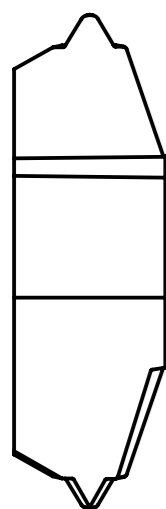
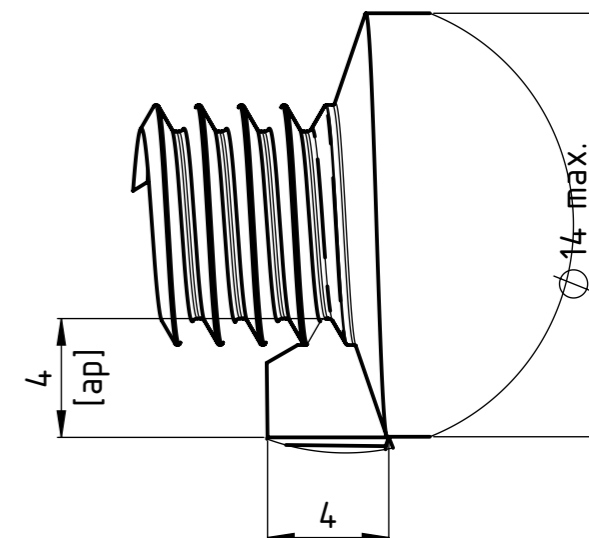
Please check and confirm the rotation direction!

Rotation direction



DF = \varnothing 12
Flight circle

Bar machine direction



Steigung / pas / pitch

Number of starts/leads:

1

Leadangle:

3.64°

Original drawing:

ASME B1.1-2003 / 5/16-18UNC

Beschreibung
multidec®-WHIRLING Wendeplatte

Artikel Bezeichnung
MWI12 164 5/16-18UNC VP

Zeichnungsnummer
MWI-3249

UTILIS
Tooling for High Technology

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